



**WORLD'S BEST  
ALLOY BULLBARS**

**East Coast Bullbars (ECB Pty Ltd)**

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## **EAT211SY**

REPLACES: 17.06.16

REVISED: 21.06.16

### **FITTING INSTRUCTIONS**

#### **TOYOTA HILUX 5-15 ON Wide Body, LED Headlights ECB ARC BAR WITH FOG LIGHTS VEHICLE FRONTAL PROTECTION SYSTEM (VFPS) FOR AIR BAG & ADR COMPLIANT VEHICLES**

Check installation hardware before commencing

1. Lift bonnet.
2. Remove eight plastic push pull clips from top panel between headlights and remove panel. **See figure 1.**
3. From top of grille, remove four 10mm head bolts. **See figure 2.**
4. Remove three 10mm head bolts from top of bumper behind grille.
5. From bumper behind grille, remove two plastic push pull clips. **See figure 3.**
6. Remove nine 10mm head bolts from underside of bumper, remove two plastic push pull clips from wheel arch per side, pull outwards on bumper wing to unclip from guard. Disconnect fog lights if required and slide bumper forward from vehicle.
7. Remove plastic bumper stiffener, three 10mm head bolts and left and right hand air ducts, 3 push pull plastic clips (per side). **See figure 4.**
8. Remove plastic cushioning from front of bumper reinforcement by pulling it forward from vehicle to release christmas tree clips.
9. Remove two 14mm head bolts from bumper reinforcement (per side) and remove reinforcement.
10. Remove lower plastic from under radiator, two 10mm head bolts and 5 push pull clips.
11. Fit ECB steel mount onto end of chassis rail and fix with two original bolts and two M10 x 40mm bolts, flat washers, spring washers and nuts into front of rail (per side)(finger tight). From inside of chassis rail, install two M10 x 100mm bolts, flat washers, washer plate and spacer tubes through chassis rail and ECB steel mount. On outside of these bolts fit ECB Steel tow hook, flat washer, spring washers and nuts. In rear hole of ECB steel tow hook, install 6mm alloy washer between tow hook and chassis rail, fit using one M12 x 40mm bolt, spring washer and flat washer (supplied)(per side). Centralize mount to vehicle body. Align and tighten all bolts. **See figure 5.**
12. Mark and trim air dams to fit around steel mounts. **See figure 6.** Refit to vehicle.
13. Refit plastic bumper stiffener to vehicle.
14. Check ECB template for correct sizing. Cut ECB template from this instruction using a sharp pair of scissors. Place template on vehicle to establish cut area. Mask cut area to avoid damage to surface of bumper. Using ECB bumper template mark out cut line, check cut line for correct and cut bumper with jigsaw or similar tool.



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15. Remove bumper side locator and trim as per **figure 7**. Two plastic screw clips (Per side).
16. Refit bumper locator to vehicle, fix with M6 x20mm bolt, flat washer and nyloc nut in top front hole (Per side).  
**See figure 8.**
17. Refit bumper to vehicle and trim cut line with 3mm clip lock supplied.
18. Fit ECB LED indicator / park lights into protection bar as per instructions supplied with the LED indicator kit. Ensure light is correct way up. **See figure 9.**
19. Attach ECB fog lights to protection bar. Place M6 x 20 bolts, spring washers (supplied) through light mount from inside and attach nut to top. Slide assembly into light mount in Protection bar and centralize light to hole.  
**TIGHTEN FIRM ONLY. See figure10.** Install fog light trims.
20. Disconnect indicator and parking lights on vehicle. Install ECB quick click wiring harnesses (supplied) between disconnected harness and indicator / park lights on vehicle. Run wiring out from under lights ensuring clearance from sharp edges and moving parts.
21. Connect ECB Quick Click fog light wiring harness (supplied) into original wiring harness.
22. Attach 6mm clip lock trim (supplied) to top of ECB protection bar.
23. Install ECB protection bar onto steel mount using three M12 x 40mm bolts, flat washers, spring washers and nuts (per side). Align protection bar to front of vehicle and tighten all bolts. **See figures 11 and 12.**
24. Using ECB back stop supplied (TO AVOID DAMAGE TO RADIATORS) drill outer holes in stone tray to 8mm.  
**See figure 13.**
25. Install ECB centre under body guard using three M5 x 20 mm philips head bolts, flat washers and nyloc nuts in front holes, M6 x 25mm bolts, flat washers and nyloc nuts in rear holes.
26. Install ECB side under body guards using two M5 x 20mm philips head bolts, flat washers and nyloc nuts in front holes, M6 x 25mm bolts, flat washers and nyloc nuts in rear hole. (per side)
27. Trim sides of liner to tuck in behind channel end.
28. Mark and trim liner to fit under body guard. **See figure 15.** Fix liner to under body guard with 8mm self drilling screws. (Pilot hole is recommended)

#### **ENSURE NUMBER PLATE IS CLEARLY VISABLE**

**Note:** When fitting / refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

#### **Further VFPS Notes:**

- a) Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
- b) Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
- c) Do not remove the plaque or label from the VFPS.
- d) Do not modify the structure of the VFPS in any way.
- e) No accessory or fitment should project forward of the VFPS forward profile.



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f) ENSURE THESE INSTRUCTIONS ARE LEFT WITH VEHICLE OWNER AND/OR OPERATOR.

**IMPORTANT INFORMATION**

Periodically check bolts and nuts for correct tightness, especially if travelling on rough roads

**FITTING KIT**

1 – ECB Steel mount	5 – M6 x 25 bolts
2 – Washer plates	14 – M6 flat washers
2 – Tow hooks	2 – M6 spring washers (for fog lights)
1 – Centre under body guard	7 – M6 nyloc nuts
1 - Pair side under body guards	2 – M6 nuts
4 – 10 NB steel tubes 53mm long	7 – M5 x 20 philips head bolts
2 – 40 x 6mm round alloy washers	14 – M5 flat washers
1 – ECB back stop plate	7 – M5 nyloc nuts
10 – M12 x 1.25 x 40 bolts	4 – 8-10 gauge hex self-tapping screws
14 – M12 flat washers	1 – ECB LED Indicator/Park light/DRL kit (ICLED105)
10 – M12 spring washers	1 – ECB Quick Click harness (IC15TOHLHIPDH)
6 – M12 nuts	1 – ECB 35w fog light kit (IC10035ECB)
4 – M 10 x 1.5 x 100mm bolts	1 – ECB quick click kit (IC10D40S1004ECBH)
4 – M10 x 1.5 x 40mm bolts	2 – Fog light surrounds
16 – M10 flat washers	2 – 6 mm clips lock 900 mm long
10 – M10 spring washers	2 – 3 mm clips lock 1200mm long
6 – M10 nuts	3 – 3mm air vents
4 – M6 x 20 bolts	

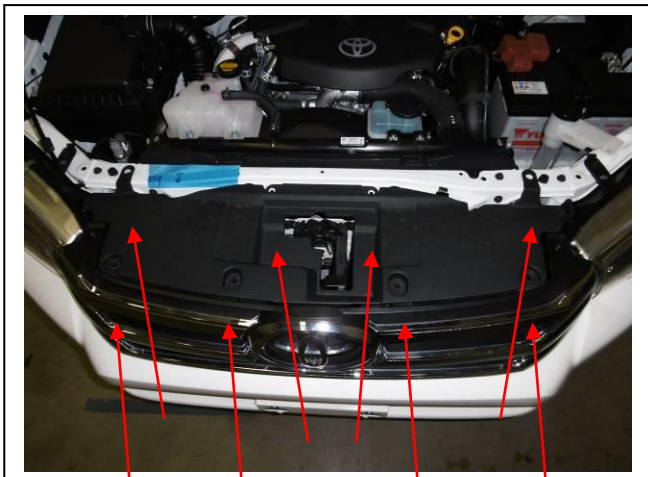


Figure 1

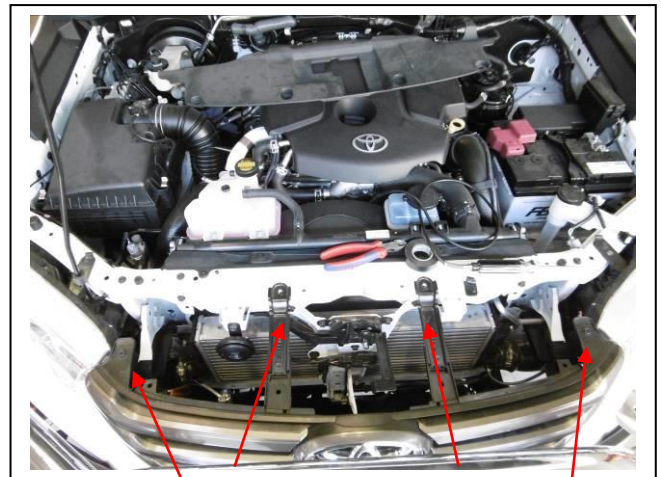


Figure 2



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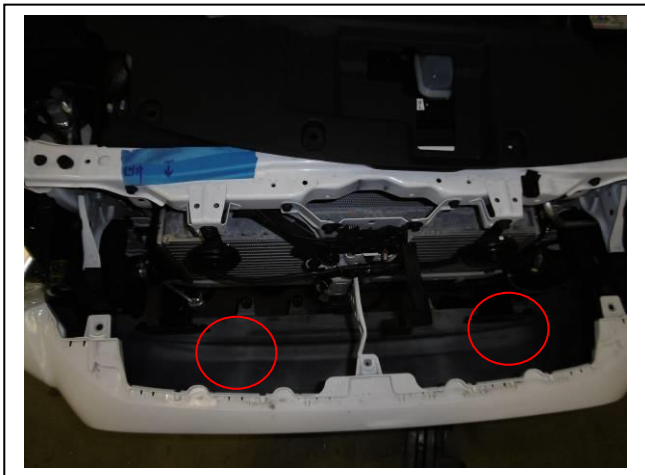


Figure 3

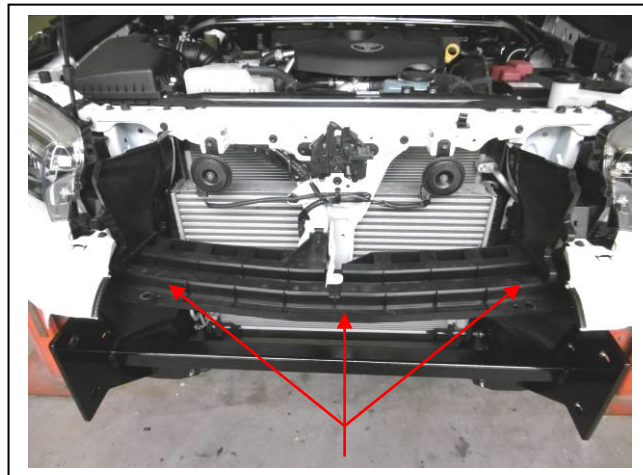


Figure 4.



Figure 5. configuration of components

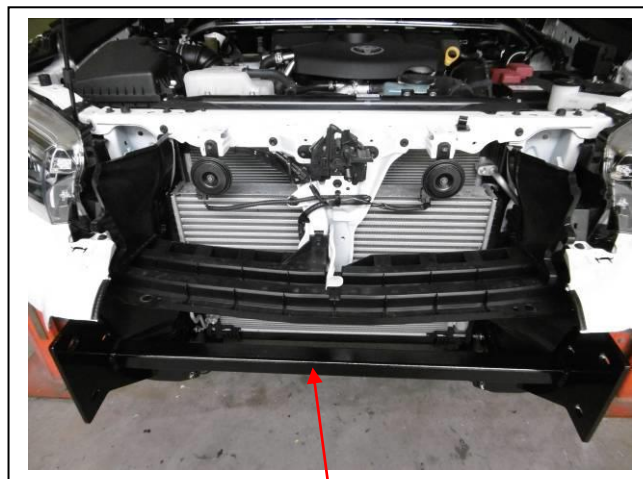


Figure 6. Steel mount fitted

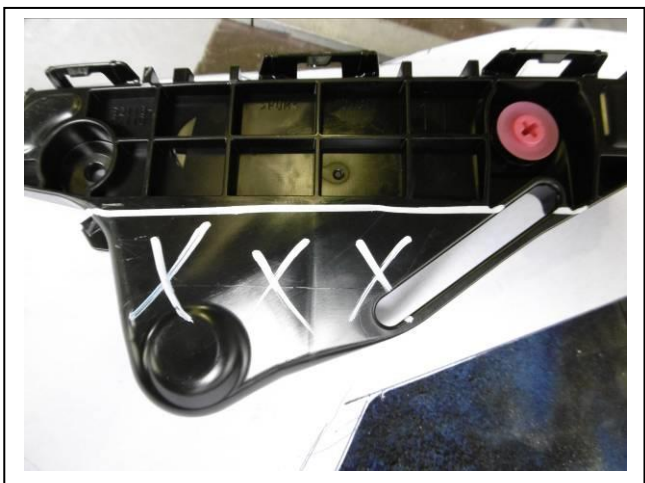


Figure 7. locator trim line

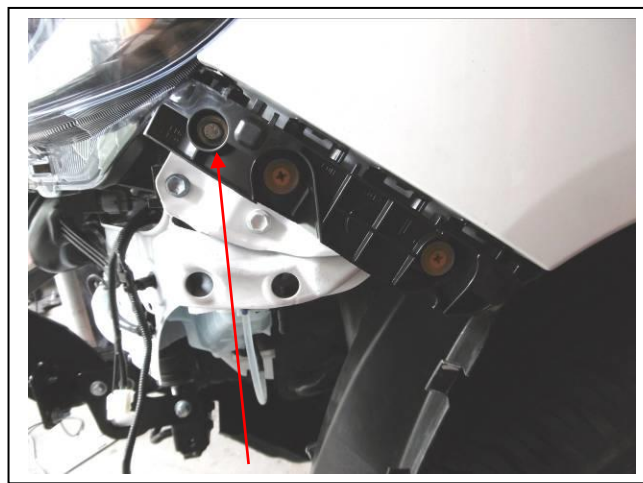


Figure 8. locator fitted



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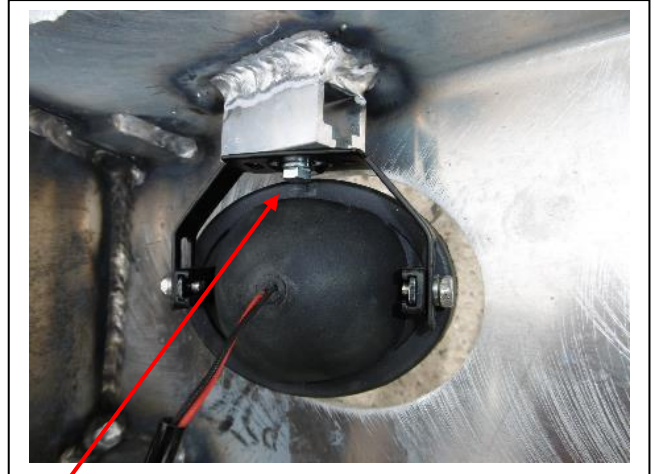
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Figure 9.



M6 bolt

Figure 10



Figure 11.



Figure 12.

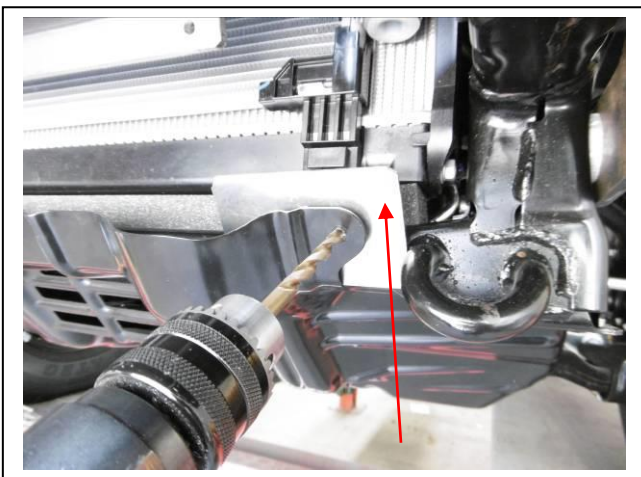


Figure 13. Back stop to protect radiators while drilling



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**Figure 13. Liner trimmed to fit**



**Template Placement**



**Template Placement**



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## *We value your comments*

Dear Fitter,

ECB would like to know how you went with the installation of this product. We value your comment and may need to contact you to clarify some details so please complete your contact details clearly.

We would appreciate if you could complete as many of the following details as possible.

<b>Your Name:</b>	<b>Your contact No.</b>
<b>Product Part No.</b>	<b>Product Invoice No.</b>
<b>Product Description:</b>	<b>Make, model, and year of vehicle:</b>
<b>Product Work Order No.</b>	<b>Company your from/Company product purchased from:</b>

**Date of Fitment:** \_\_\_\_/\_\_\_\_/\_\_\_\_

Was the fitting hardware supplied complete?

Yes

No

If no what was not supplied

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Did the installation go well?

Yes

No

Please provide comments

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Please draw diagrams if you need to.

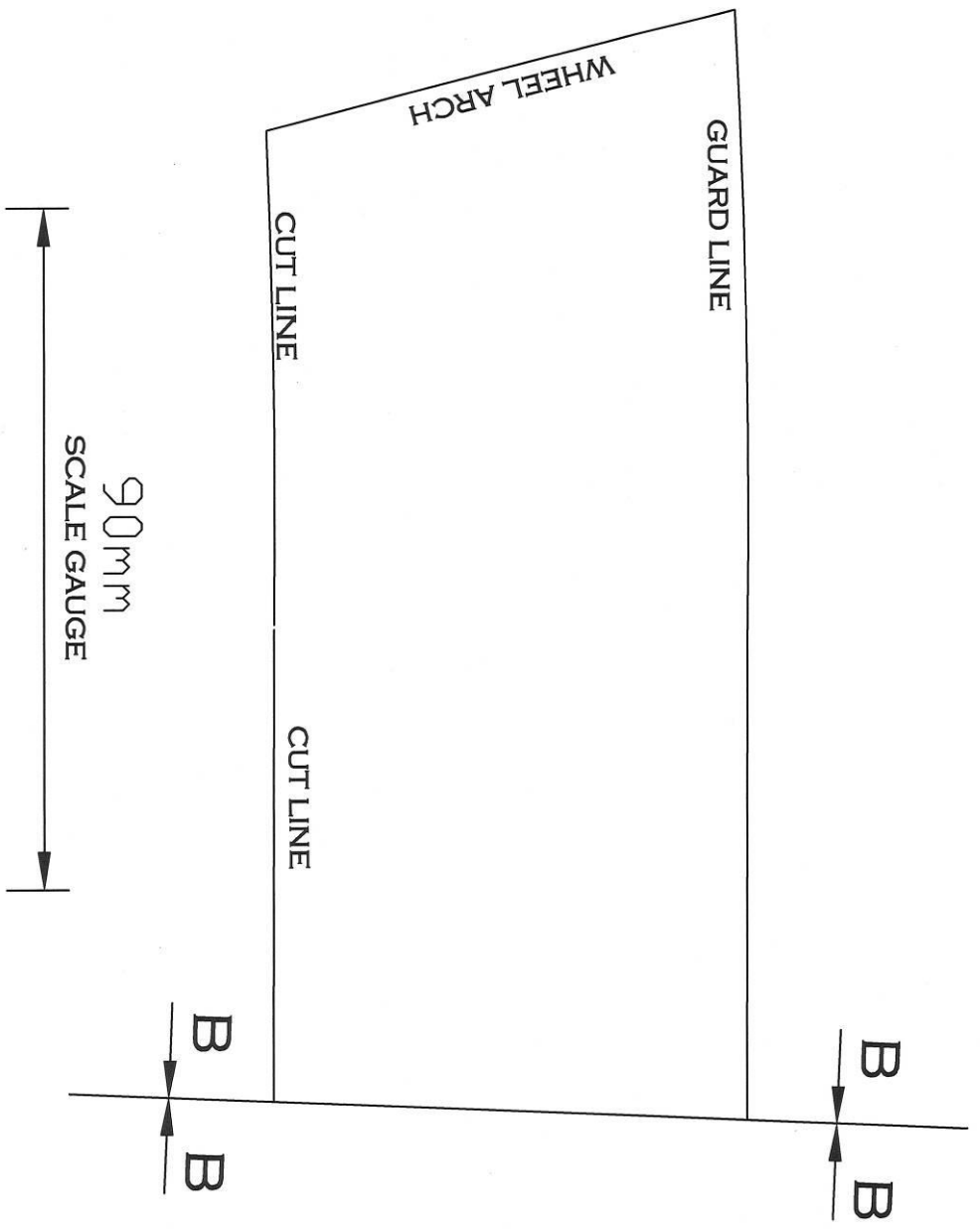
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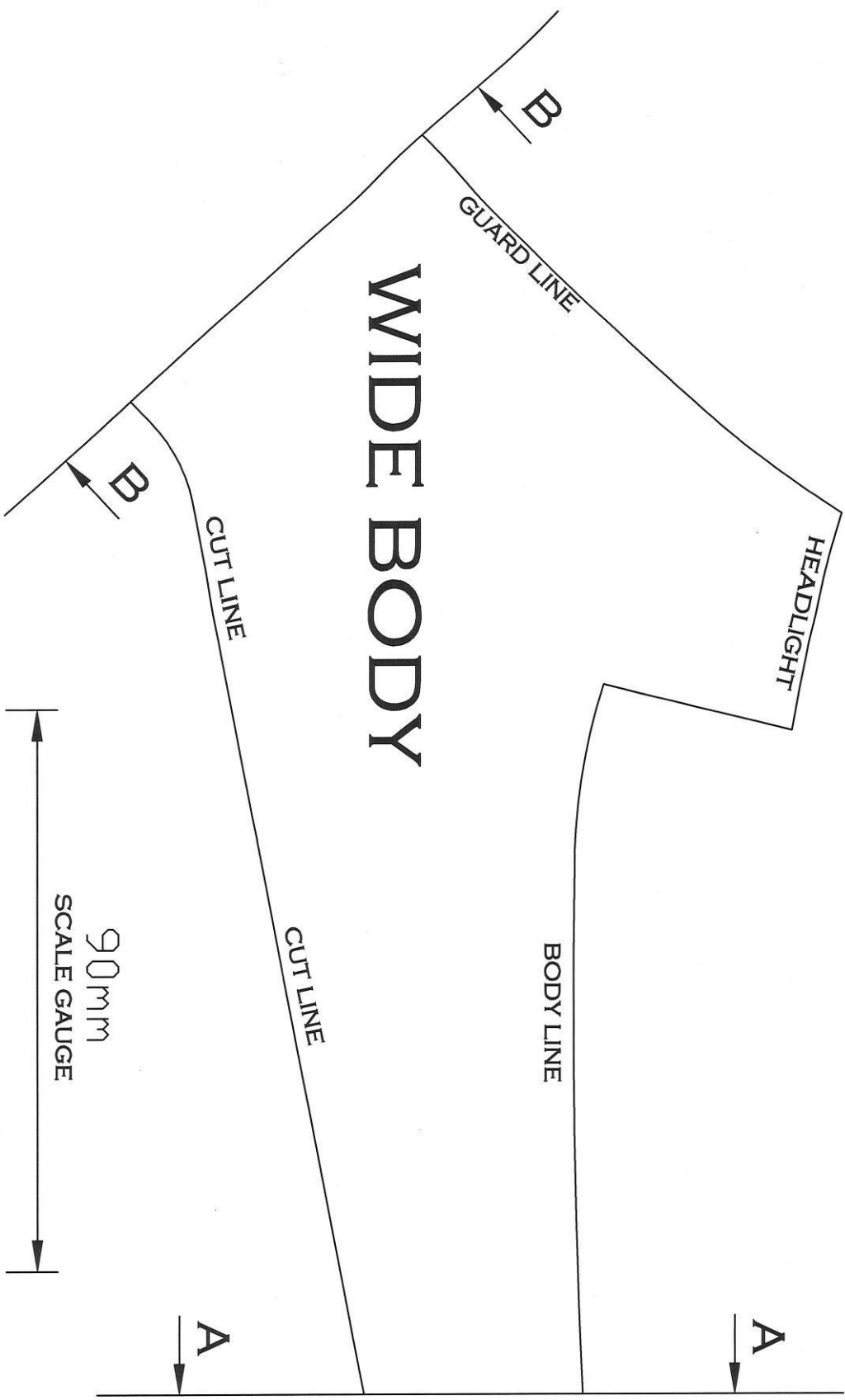


# WIDE BODY TEMPLATE PART A



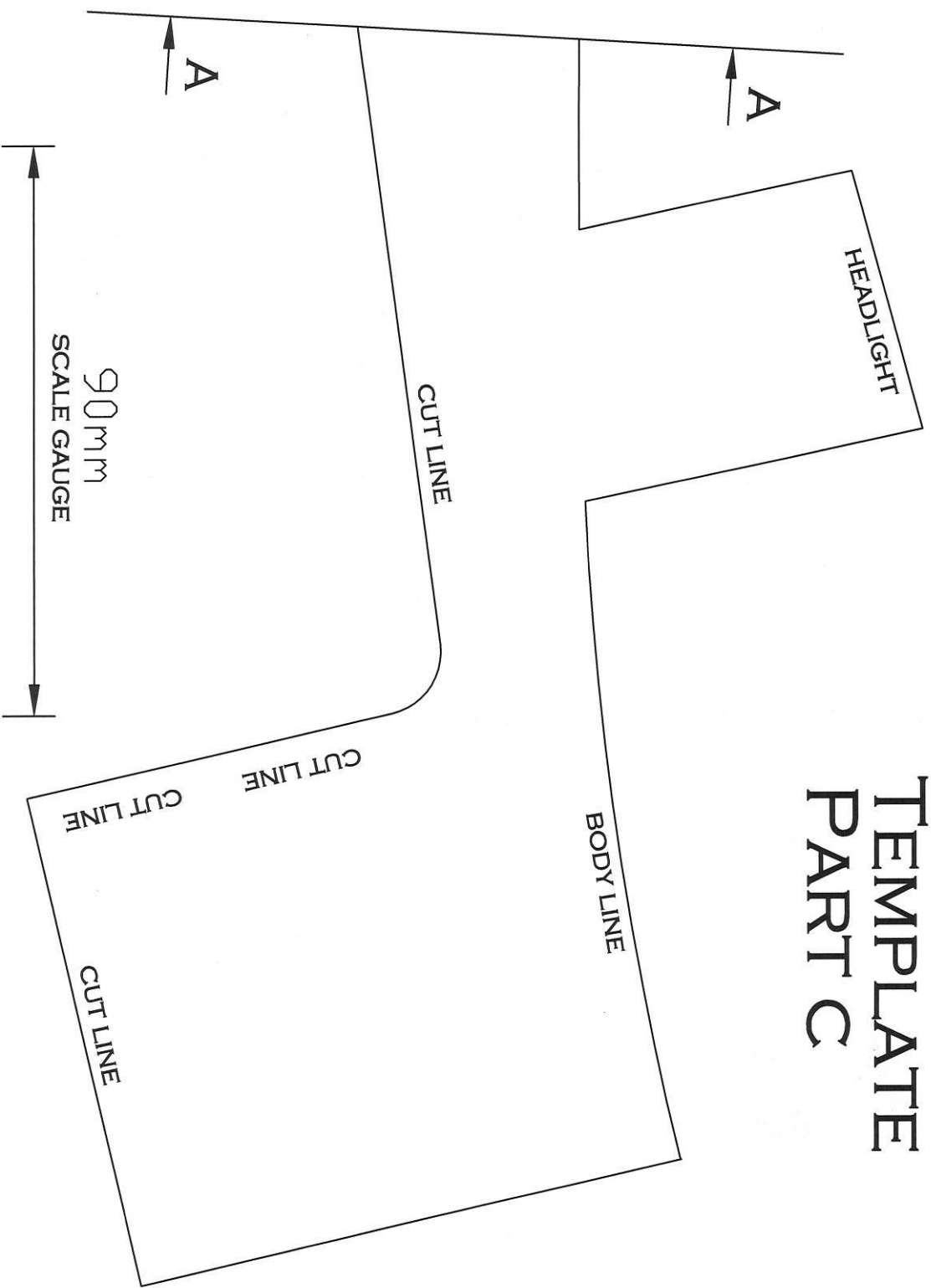


# WIDE BODY TEMPLATE PART B





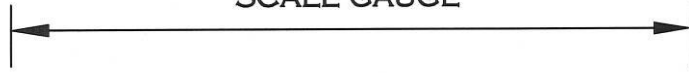
# WIDE BODY TEMPLATE PART C





# GRILLE END TEMPLATE

90mm  
SCALE GAUGE









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## DESPATCH CHECKLIST EAT211SY

Work Order #		<b>See other side of this page for photos of all mounts</b>
Finish:		
Transport:		
Due Date:		

- OC.....1 - Steel mounting bracket.
- OC.....2 - ECB steel tow brackets
- OC.....1 - Pair side under body guards (Wide Body)
- OC.....1 - Centre under body guard (large)
- BK.....1 - Bolt Kit.
- BK.....1 - Indicator / park kit / DRL – ICLED105
- BK.....1 - Quick click harness (IC15TOHLHIPDH)
- BK.....1 - ECB fog light kit 35W
- BK.....1 - Quick Click Kit (IC10D40S1004ECBH)
- BK.....2 - Fog Light Surrounds
- OC.....1 - Pair ECB overrides (fitted to bar)
- OC.....7- 6mm air scoops (fitted to bar skirt - ECB to bottom)

\_\_\_\_\_/\_\_\_\_\_  
Wrapper's initials / Checker initials



**Is this product “the best it can be” Yes**  
If **NO** fix before continuing

All parts checked and completed by:

Nut and bolts: \_\_\_\_\_ Date \_\_/\_\_/\_\_

Order control: \_\_\_\_\_ Date \_\_/\_\_/\_\_

Final wrap check: \_\_\_\_\_ Date \_\_/\_\_/\_\_



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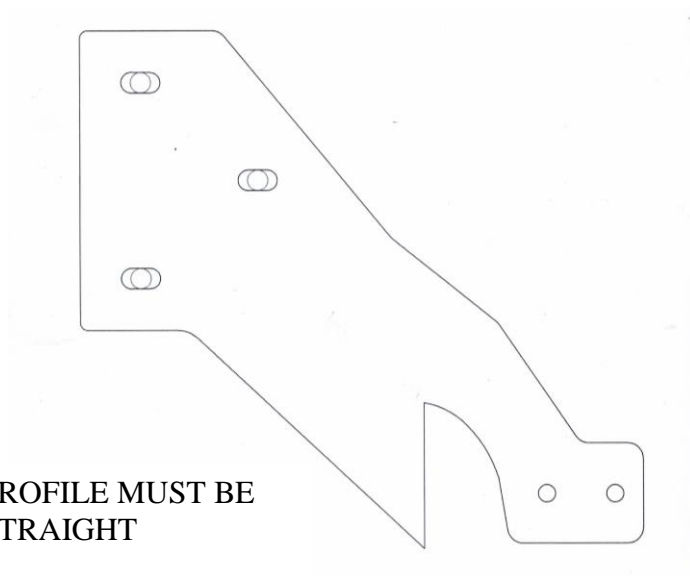
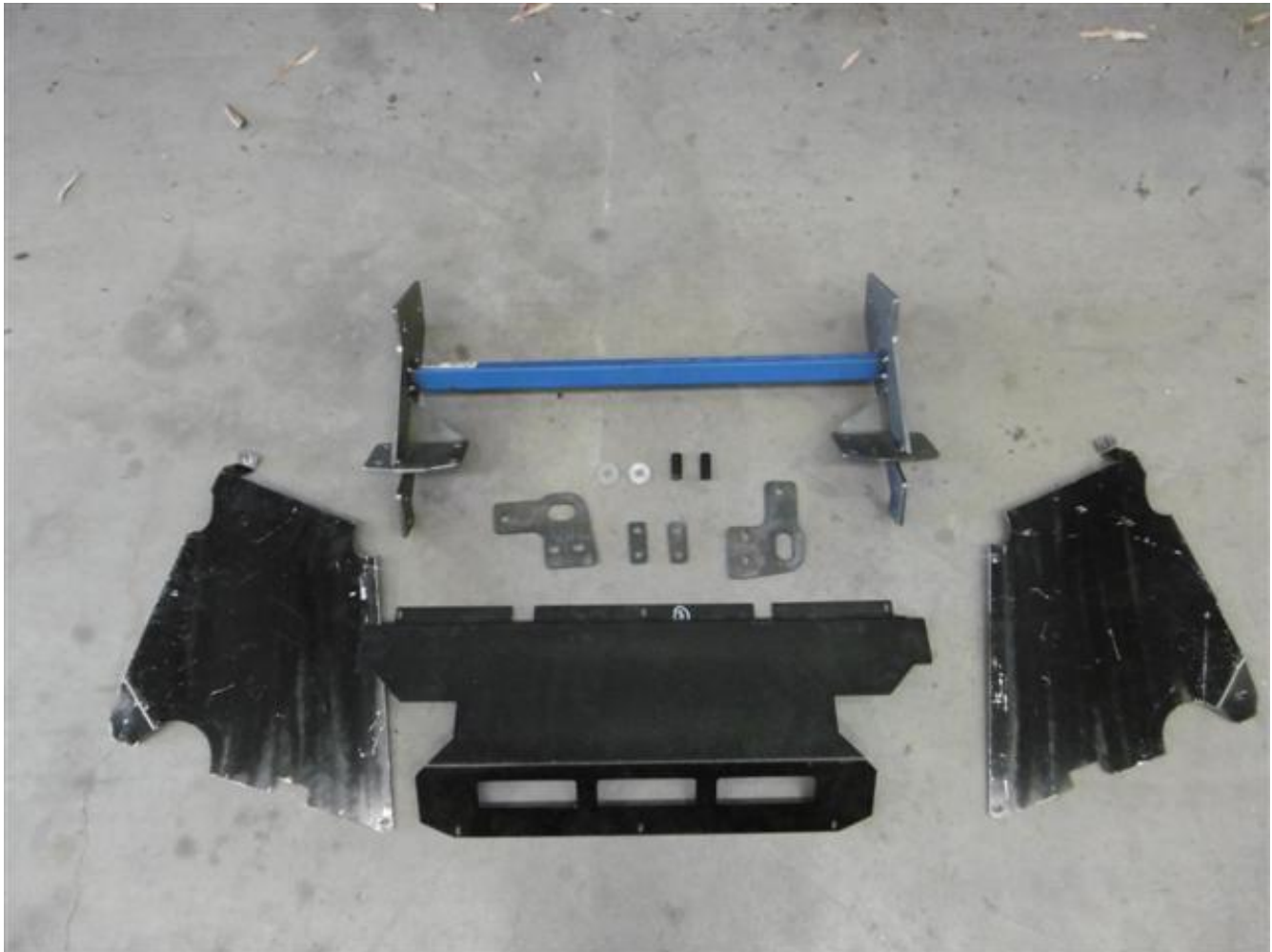
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PROFILE MUST BE  
STRAIGHT

\_\_\_\_\_  
Wrapper's initials / Checker initials



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